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| | 1.CHEMICAL PRODUCT | INFORM | IATION | | |
|--------------|---|--------|----------------------------|-------------|----------------------|
| Product Name | STARCOAT310 ABP-2(3) <a> | | | Color | |
| Application | TOPCOAT FOR AUTOMOTIVE REFINISH | | atings and pai il paint | ints, thinn | ers, paints removers |
| Manufacture | SAMHWA PAINTS IND.CO.,LTD. | | Telephone NO. | 82-31 | - 499 - 0394 |
| Address | 178, Byeolmang-ro, Danwon-gu, Ansan-si, Gyeonggi-do, Korea | | Department | | |

2. HAZARDS IDENTIFICATION

- 1. Classification of the substance
- ① FLAMMABLE LIQUIDS category 3
- 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) category 1
- 3 SKIN CORROSION/IRRITATION category 2(Skin irritant)
- 4 ASPIRATION HAZARD category 1
- 5 CARCINOGENICITY category 1B
- 6 GERM CELL MUTAGENICITY category 1B
- ③ SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) category 2
- 8 REPRODUCTIVE TOXICITY category 1B
- 10 ACUTE TOXICITY (INHALATION-VAPOR) category 4
- 11) HAZARDOUS TO THE AQUATIC ENVIRONMENT (CHRONIC HAZARD) chronic 3
- 2.GHS warning label elements, including precautionary statements







- ① Symbol :
- ② Signal word: Danger
- ③ Hazard statements : Causes damage to organs(or state all organs affected, if known)(state route of exposure if it is conclusively proven that no other routes of explosure cause the hazard)

May cause damage to organs(state all organs affected, if known) through prolonged or repeated exposure(state route of exposure if it is conclusively proven that no other routes of explosure cause the

Causes skin irritation

May cause cancer(state route of exposure if it is conclusively proven that no other routes of explosure cause the hazard)

Flammable liquid and vapor

May damage fertility or the unborn child(state specific effect if known)(state route of exposure if it is conclusively proven that no other routes of exposure cause the hazard)

May be fatal if swallowed and enters airways

Harmful in contact with skin

Harmful to aquatic life with long lasting effects

May cause henetic defects(state route of exposure if it is conclusively proven that no other routes of explosure cause the hazard)

Harmful if inhaled

4 Precautionary statements:

Prevention- Wash…thoroughly after handling.

Do not handle until all safety precautions have been read and understood.

Avoid breathing dust/fume/gas/mist/vapours/spray.

Use explosion-proof[electrical/ventilating/lighting]equipment.

Wear protective gloves/protective clothing/eye protection/face protection/hearing protection/... Obtain special instructions before use.

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4 Precautionary statements:

Prevention- Do not breathe dust/fume/gas/mist/vapours/spray.

Use only outdoors or in a wellventilated area.

Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking

Keep container tightly closed.

Ground and bond container and receiving equipment

Use non-sparking tools.

Take precautionary measures against static discharge. Do not eat, drink or smoke when using this product.

Avoid release to the environment.

Response-

Do NOT induce vomiting.

Take off contaminated clothing and wash it before reuse. IF exposed or concerned: Get medical advice/attention. If skin irritation occurs: Get medical advice/attention. IF exposed: Call a POISON CENTER or doctor/physician.

Specific treatment (see on this label).

IF ON SKIN(or hair): Take off immediately all contaminated clothing. Rinse affected areas with

water [or shower].

IF ON SKIN : Wash with plenty of water/ \cdots

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

In case of fire: Use Suitable extinguishing media for extinction.(Refer Section MSDS 5)

Get medical advice/attention if you feel unwell.

IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician.

Call a POISON CENTER or doctor/physician if you feel unwell.

Storage- Srore in a well-ventilated place. KEEP cool.

Store locked up.

Disposal- Dispose of contents/container to ralate laws and regulations.

3.CHEMICAL COMPOSITION

| Chemical Name | CAS NO. | Portion(%) | Remarks |
|--|------------|---------------------------------|---------|
| Solvent naphtha (petroleum), light arom. | 64742-95-6 | More than 1 ~ Under 10 % | |
| 2-Methyl-2-Propenoic acid, polymer with 2-ethylhexyl 2-propenoate, 2-hydroxyethyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate | 61579-38-2 | More than 1 ~ Under 10 % | |
| C.I. pigment blue 029 | 57455-37-5 | More than 1 ~ Under 10 % | |
| Styrene, n-butyl acrylate, 2-hydroxyethyl acrylate, methacrylic acid copolymer | 34407-02-8 | More than 11 ~ Under 20 % | |
| 2-Methyl-2-propenoic acid 2-hydroxyethyl ester polymer with butyl 2-propenoate and ethenylbenzene | 26916-03-0 | More than 11 ~ Under 20 % | |
| Carbon black | 1333-86-4 | More than 1 ~ Under 10 % | |
| Xylene | 1330-20-7 | More than 1 ~ Under 5 % | |
| n-Butyl acetate | 123-86-4 | More than 11 ~ Under 20 % | |
| Toluene | 108-88-3 | More than 0.1 ~ Under 1 % | |
| Propylene glycol methyl ether acetate | 108-65-6 | More than 1 ~ Under 10 % | |
| | | | |

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MATERIAL SAFETY DATA SHEET

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| 3.CHEMICAL COMPOSITION | | | |
|------------------------|----------|-----------------------------|---------|
| Chemical Name | CAS NO. | Portion(%) | Remarks |
| Ethylbenzene | 100-41-4 | More than 1 ~ Under 10 % | |

4. HEALTH HAZARD INFORMATION

1. Eye contact

Wash off immediately with plenty of water, also under the eyelids, for at least 20 minutes.

Call a physician immediately.

2. Skin contact

Remove the contaminated clothes and the skin will be washed with water and soap.

Do not use solvents.

3. Inhalation

Move to fresh air and if he/she not breathes perform artificial respiration.

Consult a physician if necessary.

4. Ingestion

Do not induce vomiting unless it is indicated by medical personnel.

Never give anything by oral tract to an unconscious. Get medical attention if symptoms appear.

5. Note to physician

Very small quantities of the product reached in lungs may be fatale. Ingestion of the product may cause chemical irritation that may diffuse to lungs and cause edema. Check carefully the victim and apply intubations in all ingestion cases for all important amounts.

5. FIRE FIGHTING MEASURES

- 1. Flash point :23 ℃
- 2. Ignition temp: Not determined
- 3. Upper expolosion limit / Lower explosion limit : Not determined
- 4. The Fire Service Act : Fourth grade 2nd.Petroleum
- 5. Fire extinguisher : CO2, Powder, Halogen Fire extinguisher and Sand etc.
- 6. Fire and explosion Method of extinguishing and equipment:

Wear suitable protective equipment Use product with caution around heat, sparks, pilot lights, static electricity, and open flame.

Due to vapor is heavier than air, keep the distance from the ignition source pour into the fresh air.

Remove promptly flammable material. Put out a fire at once with prepared fire extinguisher.

7. Hazardous materials in combustion:

Could be generated complexed mixture like solid and gas containing CO, SO2 etc.

Unidentified organic and inorganic compound.

8. Extinguishing method which must not used for safety: Not applicable

6.ACCIDENTAL RELEASE MEASURES

1. Personal precautions

Evacuate useless personnel, isolate the heat and flame sources, ventilate and wet the area if is possible.

All personnel must be protected against vapours inhalation and against skin and eyes contact.

2. Methods for cleaning up

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6.ACCIDENTAL RELEASE MEASURES

Absorb with dry earth, sand or other non-combustible material and precede according decontamination regulation. Recovered product will be stored in metallic drums with removable lid or metallic containers, which will be sent to incineration.

3. Environmental precautions

Do not let the product to reach water, drain and earth. Prevent the extending in soil.

Prevent entry into sewers, basements or confined areas; dike if needed

7. HANDLING AND STORAGE

1. Handling

Avoid contact with skin or eyes. Use only up well-ventilated areas.

Avoid breathing vapor. Do not take internally. Take precautionary measures against static is charges.

2. Storage

The product must be kept in original container tightly closed. Store between 5~35°C in dry, well-ventilated place away from source of heat, ignition and direct sunlight.

Solvent vapours are heavier than air and spread along floors. Vapours may form explosive mixtures. No smoking.

3. Other precautions

Emergency showers and eye wash stations should be readily accessible.

Adhere to work practice rules established by government regulations

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

1. Exposure limit values

| Chemical Name | Cas No | Interior provision | ACGH I |
|--|------------|---|--------------------------|
| Solvent naphtha (petroleum), light arom. | 64742-95-6 | No data | No data |
| 2-Methyl-2-Propenoic acid, polymer with 2-ethylhexyl 2-propenoate, 2-hydroxyethyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate | 61579-38-2 | No data | No data |
| C.I. pigment blue 029 | 57455-37-5 | No data | No data |
| Styrene, n-butyl acrylate, 2-hydroxyethyl acrylate, methacrylic acid copolymer | 34407-02-8 | No data | No data |
| 2-Methyl-2-propenoic acid 2-hydroxyethyl ester polymer with butyl 2-propenoate and ethenylbenzene | 26916-03-0 | No data | No data |
| Carbon black | 1333-86-4 | TWA : 3.5 mg/m³ | TWA 3.5 mg/m3 |
| Xylene | 1330-20-7 | TWA: 100 ppm STEL: 150 ppm | STEL 150 ppm TWA 100 ppm |
| n-Butyl acetate | 123-86-4 | TWA: 150 ppm 710 mg/m³ STEL: 200 ppm 950 mg/m³ | TWA 150 ppm |
| Toluene | 108-88-3 | TWA : 50 ppm 188 mg/m³ STEL : 150 ppm 560 mg/m³ | TWA 50 ppm |
| Propylene glycol methyl ether acetate | 108-65-6 | No data | No data |
| Ethylbenzene | 100-41-4 | TWA : 100 ppm 435 mg/m³ STEL : 125 ppm 545 mg/m³ | TWA 100 ppm |

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2. Environmental exposure control

Technical conditions regarding atmosphere protection. Determination of pollutants emission produced by stationary sources rules.

- 3. Respiratory protection: In case of insufficient ventilation, wear suitable respiratory equipment
- 4. Eye protection: Wear eye/face protection such as chemical goggles or face shield
- 5. Hand protection: For prolonged or repeated contact use solvent protective gloves. Barrier reams may help to protect the exposed areas of hand. However they should not be applied once exposure has occurred. Hand should be washed after contact
- 6. Skin protection: Personnel should wear protective clothing and antistatic footwear.
- 7. Additional: Before eating, drinking, or smoking, wash face and hands thoroughly with soap and water

9. PHYSICAL AND CHEMICAL PROPERTIES

1. Appearance : colored and opaque liquid

2. Odor : solvent specific

3. pH: Not applicable

4. Solubility: Water-insoluble

5. Boiling point : No data6. Melting point : No data

7. Explosive properties: No data

8. Oxidising properties: No data

9. Vapor pressure : No data

10. Specifice gravity: 1.021

11. Partition coefficient : No data

12. Vapor density : No data

13. Viscosity(25°C): 75KU

14. Molecular weight: No data

10.STABLITY AND REACTIVITY

1. Chemical stability

The product is stable if is kept in original recipient and according with recommendation.

2. Condition to avoid

Avoid all possible sources of heat, electrostatic discharges, ignition(spark or flame). Avoid storage at temperature higher than 35°C and direct exposure in the sunlight.

3. Materials to avoid

Strong oxidative substances, strong acid, and alkaline solutions may give exothermic reactions in contact with this product.

4. Hazardous decomposition products

Thermo oxidative decomposition gives carbon monoxide, carbon dioxide, nitrogen oxides and a dense smoke, which contain other unidentified decomposition products. If this product is heated up to its decomposition temperature may lead to explosion.

11.TOXICOLOGICAL INFORMATION

1. Toxicity Information

| Chemical Name | LD50.Oral | LD50.Skin | LD50.Inhlation (gas) | LD50.Inhlation (vapour) | LD50.Inhlation (mist) |
|---|--------------------------|------------------------------|-------------------------|-------------------------------|-----------------------|
| Solvent naphtha (petroleum), light arom. | LD50 = 8400 mg/kg Rat | LD50 > 2000 mg/ kg Rabbit | NO DATA | LC50 = 5.160 mg/l 4 hr Rat | NO DATA |
| 2-Methyl-2-Propenoic acid, polymer with 2-ethylhexyl 2-propenoate, 2-hydroxyethyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate | No data | No data | No data | No data | No data |
| C.I. pigment blue 029 | LD50 10000 mg/kg Rat | No data | No data | No data | No data |

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| 11.TOXICOLOGICAL INFORMATION | | | | | |
|---|----------------------------|-------------------------------|-------------------------|--|--------------------------|
| 1. Toxicity Information | | | | | |
| Chemical Name | LD50.Oral | LD50.Skin | LD50.Inhlation (gas) | LD50.Inhlation (vapour) | LD50.Inhlation (mist) |
| Styrene, n-butyl acrylate, 2-hydroxyethyl acrylate, methacrylic acid copolymer | No data | No data | No data | No data | No data |
| 2-Methyl-2-propenoic acid 2-hydroxyethyl ester polymer with butyl 2-propenoate and ethenylbenzene | No data | No data | No data | No data | No data |
| Carbon black | LD50 = 15400 mg/ kg Rat | LD50 = 3000 mg/ kg rabbit | No data | No data | No data |
| Xy I ene | LD50 = 3523 mg/kg Rat | LD50 = 1100 mg/ kg | NO DATA | LC50 = 5922 ppm 4 hr Rat | NO DATA |
| n-Butyl acetate | LD50 = 13100 mg/ kg Rat | LD50 > 17600 mg/ kg Rabbit | 자료없음 | LD50 > 21.1 mg/kg Rat | 자료없음 |
| Toluene | LD50 = 5580 mg/kg Rat | LD50 > 5000 mg/ kg Rabbit | NO DATA | LC50 > 20 mg/ l Rat | NO DATA |
| Propylene glycol methyl ether acetate | LD50 = 8532 mg/kg Rat | LD50 > 5000 mg/ kg Rabbit | 해당없음 | Steam LC50 = 4345 ppm 6 hr Rat | 해당없음 |
| Ethylbenzene | LD50 = 3500 mg/kg Rat | LD50 > 20000 mg/ kg Rabbit | NO DATA | LC50=4000 ppm 4 hr Rat (Equivalents : | NO DATA |

| 1. Ecological Information | - | · · · · · · · · · · · · · · · · · · · | |
|---|---------------------------|--|--------------------------|
| Chemical Name | LC50.fish | LC50.water fleas | LC50.algea |
| Solvent naphtha (petroleum), light arom. | LC50 = 9.22 mg/l 96 hr | EC50 = 6.14 mg/ l 48 hr Daphnia magna | EC50 = 19 mg/ g 72 hr |
| 2-Methyl-2-Propenoic acid, polymer with 2-ethylhexyl 2-propenoate, 2-hydroxyethyl 2-methyl-2-propenoate and methyl 2-methyl-2-propenoate | No data | No data | No data |
| C.I. pigment blue 029 | No data | No data | No data |
| Styrene, n-butyl acrylate, 2-hydroxyethyl acrylate, methacrylic acid copolymer | No data | No data | No data |
| 2-Methyl-2-propenoic acid 2-hydroxyethyl ester polymer with butyl 2-propenoate and ethenylbenzene | No data | No data | No data |
| Carbon black | No data | EC50 = 5600 mg/l 24 hr | No data |

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| 12.ECOLOGICAL IN | NFORMATION | | |
|---------------------------------------|-------------------------|-------------------------|-----------------|
| 1. Ecological Information | | | |
| Chemical Name | LC50.fish | LC50.water fleas | LC50.algea |
| Xylene | LC50 2.6 mg/l 96 | LC50 3.6 mg/l 24 hr | EC50 1.3 mg/l |
| | hr (OECD | (OECD TG202) | 48 hr (0ECD |
| n-Butyl acetate | LC50 = 62 mg/l 96 hr | LC50 = 32 mg/l 48 hr | No data |
| Toluene | LC50 5.5 mg/l 96 | EC50 3.78 mg/l 48 | EC50 134 mg/l 3 |
| | hr Oncorhynchus | hr Ceriodaphnia | hr Chlorella |
| Propylene glycol methyl ether acetate | LC50 ≥ 100 mg/ℓ | EC50 = 373 mg/l 48 | EC50 ≥ 1000 mg, |
| | 96 hr Oryzias | hr Daphnia magna | ℓ 72 hr |
| Ethylbenzene | LC50 = 5.1 mg/ l | LC50 = 1.8 mg/l 48 | EC50 2.6 mg/l |
| | 96 hr | hr Daphnia magna | 96 hr 기타 |

- 2. Soil mobility: Not known
- 3. Persistence and degradability

There is no specific data available on the product itself. The product should not be allowed to enter drains or watercourses or be deposited where they can affect ground or surface waters.

4. Potential bioaccumulation : Be possible.

13.DISPOSAL CONSIDERATION

- Relevant insurance of legislation
 Dispose of in accordance with local regulations
- 2. Waste removal measures

Waste must be disposed of in accordance with state and local environmental regulations.

3. Direction for the waste disposal Preferred options for disposal are recycling, incineration with energy recovery, and landfill.

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14. TRANSPORT INFORMATION

1. Classification by shipping transportaiton dangerous substance and regulation of storage:

2. Direction for transport

The product must be kept in original container tightly closed and transport at normal temperature.

3. International Martitie Dangerous Goods Code

U.N Number : 1263

Shipping name: PAINT (including paint, lacquer, enamel, stain, shellac, varnish, polish, liquid filler and liquid lacquerbase) or PAINT RELATED MATERIAL (including paint thinning or reducing compound)

Hazard class : 3 Packing group: 3

4. Marine pollutant : Not Applicable

5. Special precautions for user related to transport or transportation measures

● Ems FIRE SCHEDULE : F-E ● EmS SPILLAGE SCHEDULE : S-E

15. REGULATORY INFORMATION

- 1. Article of KOREA OCCUPATIONAL SAFETY HEALTY AGENCY: Not determined. Water-insoluble
- 2. Article of Harmful Chemical Substance : Xylene, Toluene
- 3. Classify of The Fire Service Act: Fourth grade 2nd.Petroleum

16.0THER INFORMATION

The information provided in this Material Safety Data Sheet is correct to the best of our knowledge, information and belief at the data of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release is not to be considered a warranty or quality specification

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

This information is based on technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained.